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SEVEN YEARS TROPICAL EXPOSURE OF FINISHING
SYSTEMS FOR ALUMINUM AND MAGNESIUM

Melvin H. Sandler

Coating and Chemical Laboratory

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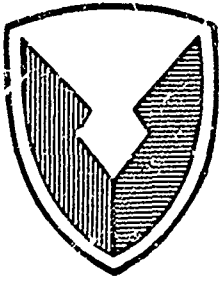
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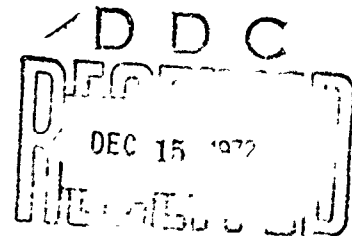
PROGRESS REPORT

SEVEN YEARS TROPICAL EXPOSURE OF FINISHING SYSTEMS
FOR ALUMINUM AND MAGNESIUM

BY

MELVIN H. SANDLER

NOVEMBER 1972



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ABERDEEN PROVING GROUND
MARYLAND 21005

AD752907

UNCLASSIFIED

Security Classification

DOCUMENT CONTROL DATA - R & D

(Security classification of title, body of abstract and indexing annotation must be entered when the overall report is classified)

1. ORIGINATING ACTIVITY (Corporate author) U.S. Army Mobility Equipment Research & Development Center, Coating & Chemical Laboratory Aberdeen Proving Ground, MD 21005		2a. REPORT SECURITY CLASSIFICATION Unclassified	
		2b. GROUP	
3. REPORT TITLE SEVEN YEARS TROPICAL EXPOSURE OF FINISHING SYSTEMS FOR ALUMINUM AND MAGNESIUM			
4. DESCRIPTIVE NOTES (Type of report and inclusive dates) Progress Report			
5. AUTHOR (First name, middle initial, last name) Melvin H. Sandler			
6. REPORT DATE November 1972		7a. TOTAL NO. OF PAGES 53	7b. NO. OF REFS 2
8a. CONTRACT OR GRANT NO. AMCMS Code No. 502E.11.29500		9a. ORIGINATOR'S REPORT NUMBER(S) CCL #319	
b. PROJECT NO. 1T062105A329		9b. OTHER REPORT NO(S) (Any other numbers that may be assigned this report)	
c.			
d.			
10. DISTRIBUTION STATEMENT Approved for public release; distribution unlimited			
11. SUPPLEMENTARY NOTES		12. SPONSORING MILITARY ACTIVITY U. S. Army Materiel Command Washington, D. C. 20315	
13. ABSTRACT This report covers a study of the corrosion resistance provided by specification finishing systems to aluminum and magnesium exposed in a tropical environment. The systems include chemical, anodic, and wash primer metal pretreatments; primers specified for these metals in Military Standard No. 171 "Finishing of Metal and Wood Surfaces"; several other specification primers that have been used for these metals; and an experimental epoxy primer. Finish coats included specification lustreless, semi-gloss, and gloss alkyd resin enamels and a gloss polyamide-epoxy enamel. Seven years exposure, shows finishing systems are available for the protection of aluminum and magnesium.			

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ABSTRACT

This report covers a study of the corrosion resistance provided by specification finishing systems to aluminum and magnesium exposed in a tropical environment. The systems include chemical, anodic, and wash primer metal pretreatments; primers specified for these metals in Military Standard No. 171 "Finishing of Metal and Wood Surfaces"; several other specification primers that have been used for these metals; and an experimental epoxy primer. Finish coats included specification lustreless, semi-gloss, and gloss alkyd resin enamels and a gloss polyamide-epoxy enamel. Seven years exposure, shows finishing systems are available for the protection of aluminum and magnesium.

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I. INTRODUCTION

In December 1964 the Coating and Chemical Laboratory initiated a tropical exposure program on specification finishing systems for aluminum and magnesium to determine where coating improvements are needed and to provide user activities with information on the most effective systems available for the protection of their equipment. The finishing systems included chemical, anodic, and wash primer surface treatments; primers specified in MIL-STD-171 (1) for these metals; several other specification primers that have also been used for these metals; and an experimental epoxy primer. Finish coats were specification lustreless, semi-gloss, and gloss alkyd resin enamels and a gloss polyamide-epoxy enamel. In September 1967 CCL Report No. 233 (2) was issued covering 26 months exposure. This report is a continuation of that program.

II. DETAILS OF TEST

The surface preparation and finishes used are listed in Tables I and II. The 2024 aluminum and AZ31 magnesium test panels were given the applicable pretreatments and then coated with the primers and finish coats. Wash primer MIL-P-15328 was applied to a dry film thickness between 0.2 and 0.3 mil; zinc chromate primers MIL-P-8585 and TT-P-666 at 0.4-0.6 mil. All other primers and finish coats were applied to 0.9-1.1 mils dry film per coat. The panels were exposed at the break-water and open field sites at Fort Sherman, Panama Canal Zone. (For more detailed information on preparation of the test panels and environmental conditions, see reference 2.)

The panels were examined after periodic intervals ranging from 6-9 months for the first 5 years and yearly thereafter and rated from 5 to 0 in accordance with Table III and IV. In general, ratings of 5 and 4 are considered to provide satisfactory protection. It is realized that panel evaluation cannot always be clearly defined by numerical rating, particularly when the condition of the specimen falls at the border of two possible ratings. For this reason in most cases the rating of a specimen was not considered complete until it received the same or lower rating for 2 consecutive rating periods. This is of particular concern in ratings of 4 and 3 since the former is considered satisfactory and the latter unsatisfactory. Therefore, until two consecutive ratings were the same or lower the specimen was considered to have the higher rating. A compilation of the ratings for the seven year exposure period is covered in Tables V, VI, VII, and VIII.

III. DISCUSSION

On aluminum, the anodic pretreatment MIL-A-8625 and the chemical film pretreatment MIL-C-5541 are showing excellent protection. The remaining surface preparations were much less effective. Most failures were the result of blistering of the film rather than corrosion. With regard to primers for aluminum, MIL-P-52192 epoxy primer appears to be

the least effective except over anodize where it is comparable to the others and still showing good protection. Over other surface preparations it showed faster degradation at the breakwater than the other primers. Tables IX and X tabulate the number of months exposure at each site before one or more condition dropped below a rating of 4 and Table XI lists those systems that maintained a 4 or better rating after 7 years.

With magnesium, severity of failure between sites was much more pronounced than with aluminum. Failures at the breakwater were for more severe and were primarily by corrosion at the score, and in some instances on the panel surface, whereas those in the rain forest were primarily film blistering on the panel surface. Differences noted between systems in the rain forest are much less than those at the breakwater. The anodic pretreatments MIL-M-45202, Types I and II and the dichromate MIL-M-3171 are the most effective after seven years. Galvanic anodize, MIL-M-3171 Type I, was next most effective followed by chrome pickle and sealed chrome pickle MIL-M-3171 Types I and II respectively. Wash primer, using 1/2 acid content to minimize gassing when applied over magnesium, was ineffective at the breakwater. It is effective with some of the systems in the rain forest. Subsequent to this a series exposed to determine if full acid content would improve performance, showed basically the same results.

Although only one of each set of magnesium panels was scored at the breakwater because of the concern over the reactivity of magnesium in a salt laden atmosphere, the data on score condition is still considered meaningful since the development of edge corrosion on the panels showing signs of failure very closely correlated with that of the scored panel. For example where a panel had 1/8 inch corrosion at the score the un-scored panels in most cases exhibited 1/8 inch corrosion from the edge. With regard to primers, MIL-P-52192 epoxy primer was again the least effective at the breakwater except over the dichromate treatment where it is comparable. In the rain forest, except for the MIL-P-273'6 which blistered over all pretreatments at the 12 month inspection, the differences are not as pronounced. Tables XII and XIII tabulate the number of months exposure at each site before one or more rating condition dropped below 4 and Table XIV lists those systems rated 4 or better at both sites after 7 years.

The data obtained in this study to date shows that finishing systems are available to protect aluminum and magnesium from corrosion. It is planned to continue annual ratings of the remaining test panels and to issue a further progress report after 10 years exposure.

IV. REFERENCES

1. Military Standard 171, "Finishing of Metal and Wood Surfaces".
2. Sandler, Melvin H. and Cohen, M., CCL Report No. 233 "Tropical Exposure of Finishing Systems for Aluminum and Magnesium", September 1967.

APPENDIX A

LEGEND FOR TABLES V - VIII

C/B	- Corrosion and/or Blistering
U	- Undercutting
Sur	- Surface Condition
R 6, 12, etc.	- Removed after noted number of months
SR 6, 12, etc.	- Scored panels only removed after noted number of months

TABLE I

SURFACE PREPARATION - FINISHES ON ALUMINUM

Surface Preparation

Solvent Clean	1:1 by volume aliphatic naphtha (TT-N-95) ethylene glycol monoethyl ether (TT-E-781)
MIL-M-10578	Metal Conditioner and Rust Remover (Phosphoric Acid Base)
MIL-C-5541	Chemical Films and Chemical Film Materials for Aluminum and Aluminum Alloys, Type II, Grade C, Class 2.
MIL-A-8625	Anodic Coatings for Aluminum and Aluminum Alloys (Type I, Class 1)
MIL-P-15323	Primer Pretreatment (Formula 117 for Metals)

Primers

MIL-P-8585	Primer Coating, Low Moisture Sensitivity
TT-P-666	Primer Coating, Zinc Yellow (Zinc Chromate) for Aluminum Surfaces
MIL-P-15930	Primer, Vinyl-Zinc Chromate Type
MIL-P-52192	Primer, Coating, Epoxy
TT-P-664	Primer Coating, Synthetic, Rust Inhibiting, Lacquer Resisting
MIL-P-11414	Primer Coating, Lacquer, Rust Inhibiting
MIL-P-23377	Primer Coating, Epoxy Polyamide, Chemical and Solvent Resistant
TT-E-435	Enamel, Semi-gloss, Rust Inhibiting
CCL 496-21	Experimental Epoxy

Finish Coats

TT-E-489	Enamel, Alkyd, Gloss (for Exterior and Interior Surfaces)
TT-E-527	Enamel, Alkyd, Lustreless
TT-E-529	Enamel, Alkyd, Semi-gloss

TABLE II

SURFACE PREPARATION - FINISHES ON MAGNESIUM

Surface Preparation

MIL-M-45202	"Magnesium Alloys, Anodic Treatment of" Type I Class C, Light Green Coating Type II Class D, Heavy Coating, Dark Green
MIL-M-3171	"Magnesium Alloy, Processes for Pretreatment and Prevention of Corrosion on" Type I Chrome Pickle Treatment Type II Sealed Chrome Pickle Type III Dichromate Treatment Type IV Galvanic Anodizing Treatment
MIL-P-15328	Primer Pretreatment (Formula 117 for Metals)

Primers

MIL-P-8585	Primer Coating, Low Moisture Sensitivity
MIL-P-15930	Primer, Vinyl-Zinc Chromate Type
MIL-P-52192	Primer Coating, Epoxy
MIL-P-27316	Primer Coating, Epoxy, for Metal Surfaces
MIL-P-23377	Primer Coating, Epoxy Polyamide, Chemical and Solvent Resistant
CCL 496-21	Experimental Epoxy Primer

Finish Coats

TT-E-489	Enamel, Alkyd, Gloss (For Exterior and Interior Surfaces)
TT-E-527	Enamel, Alkyd, Lustreless
TT-E-529	Enamel, Alkyd, Semi-Gloss
MIL-C-22750	Coating, Epoxy-Polyamide

TABLE III

SCORE

I. Score Condition

<u>Rating</u>	<u>Corrosion and/or Blistering</u>
5	None - $1/32$ inch
4	$1/32$ - $1/16$ inch
3	$1/16$ - $1/8$ inch
2	$1/8$ - $3/16$ inch
1	$3/16$ - $1/4$ inch
0	$> 1/4$ inch

II. Undercutting at Score

<u>Rating</u>	
5	None-intermittent
4	Continuous to $1/16$ inch
3	Continuous to $1/16$ - $1/8$ inch
2	Continuous to $1/8$ - $3/16$ inch
1	Continuous to $3/16$ - $1/4$ inch
0	Continuous $> 1/4$ inch

TABLE IV

SURFACE CONDITION*

<u>Rating</u>	A. <u>Corrosion Alone</u> (ASTM D 610)
5	None
4	ASTM Photo No. 10, Type 1
3	ASTM Photo No. 9, Type 1
2	ASTM Photo No. 8, Type 1
1	ASTM Photo No. 7, Type 1
0	ASTM Photo No. 6, Type 1
<u>Rating</u>	B. <u>Corrosion Accompanied by Blistering</u> (ASTM D 610)
5	None
4	Trace, less than 5 defects on 4 x 12 inch panel
3	ASTM Photo No. 8, Type 2
2	ASTM Photo No. 7, Type 2
1	ASTM Photo No. 6, Type 2
0	ASTM Photo No. 4, Type 2 or worse
<u>Rating</u>	C. <u>Blistering Alone</u> (ASTM D 714)
5	None
4	Trace ASTM Blister Size 2 on 4 x 12 inch panel - 2 max. ASTM Blister Size 4 on 4 x 12 inch panel - 4 max. ASTM Blister Size 6 on 4 x 12 inch panel - 6 max. ASTM Blister Size 8 on 4 x 12 inch panel - 8 max.
3	ASTM Few - Record blister size
2	ASTM Medium - Record blister size
1	ASTM Med-Dense - Record blister size
0	ASTM Dense - Record blister size

*Select applicable condition.

TABLE V

ALUMINUM - BREAKWATER

Metal Preparation			Solvent Cleaned		MIL-M-10578		MIL-C-5541		MIL-A-8625		MIL-P-15328			
System No.	System		Months Exposure	Score		Score		Score		Score		Score		
	Primer coat	Top-coat		C/B	U	C/B	U	C/B	U	C/B	U	C/B	U	
1	8585	529	6	5	5	5	5	5	5	5	5	5	5	
			12	4	4	5	5	5	5	5	5	5	5	
			19	R 12		4	4	5	5	5	5	5	5	5
			26	-	-	3	3	5	4	4	5	4	4	5
			33	-	-	3	3	5	4	4	5	4	4	5
			42	-	-	1	1	5	5	5	5	4	4	5
			48	-	-	0	0	5	5	5	5	5	5	5
			54	-	-	R 47		5	5	5	5	5	5	5
			60	-	-	-	-	-	5	5	5	5	5	5
			72	-	-	-	-	-	5	5	5	5	4	4
84	-	-	-	-	-	5	5	5	5	5	5	5		
2	8585	527	6	5	5	5	5	5	5	5	5	5	5	
			12	4	4	5	5	5	5	5	5	5	5	5
			19	R 12		5	5	5	5	5	5	5	5	5
			26	-	-	5	5	5	5	5	5	3	3	5
			33	-	-	5	5	5	5	5	5	4	4	5
			42	-	-	5	5	5	5	5	5	0	0	5
			48	-	-	5	5	5	5	5	5	R 42		
			54	-	-	5	5	5	5	5	5	-	-	-
			60	-	-	5	5	5	5	5	5	-	-	-
			72	-	-	4	4	5	5	5	5	-	-	-
84	-	-	5	5	5	5	5	5	-	-	-			

TABLE V - (CON'T)

ALUMINUM - BREAKWATER

Metal Preparation			Solvent Cleaned		MIL-M-10578		MIL-C-5541		MIL-A-8625		MIL-P-15328					
System No.	System		Months Exposure	Score		Score		Score		Score		Score				
	Primer	Top-coat		C/B	U	C/B	U	C/B	U	C/B	U	C/B	U			
3	8585	489	6	5	5	5	5	5	5	5	5	5	5	C3-8		
			12	4	4	5	5	5	5	5	5	5	5	5	C2-8	
			19	R 12		5	5	5	5	5	5	5	5	R 12		
			26	-	-	4	4	5	4	4	5	5	5	-	-	
			33	-	-	4	4	5	5	5	5	5	5	-	-	
			42	-	-	5	5	5	5	5	5	5	5	-	-	
			48	-	-	5	5	5	5	5	5	5	5	-	-	
			54	-	-	5	5	5	5	5	5	5	5	-	-	
			60	-	-	5	5	5	5	5	5	5	5	-	-	
			72	-	-	2	2	5	5	5	5	5	5	-	-	
			84	-	-	3	3	5	5	5	5	-	-			
5	666	529	6	5	5	5	5	5	5	5	5	5	5	5		
			12	5	5	5	5	5	5	5	5	5	5	5	5	
			19	3	3	5	0	0	5	5	5	5	5	3	3	5
			26	0	0	5	0	0	5	4	4	5	5	3	3	5
			33	R 26		R 26		5	5	5	5	5	5	2	2	5
			42	-	-	-	-	-	5	5	5	5	5	R 33		
			48	-	-	-	-	-	5	5	5	5	5	-	-	
			54	-	-	-	-	-	5	5	5	5	5	-	-	
			60	-	-	-	-	-	5	5	5	5	5	-	-	
			72	-	-	-	-	-	4	4	5	5	5	-	-	
			84	-	-	-	-	5	5	5	-	-				

TABLE V - (CON'T)

ALUMINUM - BREAKWATER

Metal Preparation			Solvent Cleaned		MIL-M-10578	MIL-C-5541	MIL-A-8625	MIL-P-15328					
System No.	System		Months Exposure	Score		Score		Score					
	Primer coat	Top-coat		C/B	U	Sur.	C/B	U	Sur.	C/B	U	Sur.	
7	15930	529	6	5	5	5	5	5	5	5	5	5	
			12	0	0	5	5	5	5	5	5	5	
			19	0	0	5	5	5	5	5	4	4	5
			26	0	0	5	4	4	5	5	3	3	5
			33	R 26		R 26		4	4	5	3	3	5
			42	-	-	-	-	4	4	5	3	3	5
			48	-	-	-	-	5	5	5	3	3	5
			54	-	-	-	-	4	4	5	2	2	5
			60	-	-	-	-	5	5	5	R 47		
			72	-	-	-	-	4	4	5	-	-	-
84	-	-	-	-	4	4	5	-	-	-			
8	15930	527	6	5	5	5	5	5	5	5	5	5	
			12	5	5	5	5	5	5	5	5	5	5
			19	0	0	5	5	4	5	5	5	5	5
			26	0	0	5	5	5	5	5	3	3	5
			33	R 26		R 47		4	4	5	4	4	5
			42	-	-	-	-	5	5	5	4	4	5
			48	-	-	-	-	5	5	5	3	3	5
			54	-	-	-	-	5	5	5	4	4	5
			60	-	-	-	-	-	-	-	3	3	5
			72	-	-	-	-	4	4	5	2	2	5
84	-	-	-	-	4	4	5	R 72					

TABLE V - (CONT.)
ALUMINUM - BREAKWATER

Metal Preparation			Solvent Cleaned	MIL-M-10578	MIL-C-5541	MIL-A-8625	MIL-P-15328	
System No.	System							
	Primer coat	Top-coat	Score C/B U	Score C/B U	Score C/B U	Score C/B U	Score C/B U	
9	15930	489	6	5 5 5	5 5 5	5 5 5	5 5 5	
			12	5 5 5	5 5 5	5 5 5	4 4 5	
			19	1 1 5	1 1 5	5 5 5	2 2 5	
			26	0 0 5	R 19	4 4 5	2 2 5	
			33	R 26	- - -	4 4 5	5 5 5	R 26
			42	- - -	- - -	5 5 5	5 5 5	- - -
			48	- - -	- - -	5 5 5	5 5 5	- - -
			54	- - -	- - -	4 4 5	5 5 5	- - -
			60	- - -	- - -	5 5 5	5 5 5	- - -
			72	- - -	- - -	4 4 5	5 5 5	- - -
84	- - -	- - -	5 5 5	5 5 5	- - -			
10	52192	529	6	0 0 5	3 3 5	3 3 5	2 2 5	
			12	0 0 5	0 0 5	2 2 5	0 0 5	
			19	R 12	R 12	2 2 5	R 12	
			26	- - -	- - -	0 0 5	- - -	
			33	- - -	- - -	R 26	- - -	
			42	- - -	- - -	- - -	- - -	
			48	- - -	- - -	- - -	- - -	
			54	- - -	- - -	- - -	- - -	
			60	- - -	- - -	- - -	- - -	
			72	- - -	- - -	- - -	- - -	
84	- - -	- - -	- - -	- - -				

TABLE V - (CON'T)
ALUMINUM - BREAKWATER

Metal Preparation		Solvent Cleaned		MIL-M-10578	MIL-C-5541	MIL-A-8625	MIL-P-15328
System No.	System Primer coat Top coat	Months Exposure		Score C/B U Sur.		Score C/B U Sur.	
		C/B	U	C/B	U	C/B	U
11	52192 527	6	0 0 5	0 0 5	5 5 5	5 5 5	5 5 5
		12	0 0 5	0 0 5	5 5 5	5 5 5	5 5 5
		19	R 12	0 0 5	3 3 5	5 5 5	0 0 5
		26	-	R 19	3 3 5	4 4 5	0 0 5
		33	-	-	R 26	5 5 5	R 26
		42	-	-	-	5 5 5	-
		48	-	-	-	4 4 5	-
		54	-	-	-	5 5 5	-
		60	-	-	-	5 5 5	-
		72	-	-	-	4 4 5	-
		84	-	-	-	5 5 5	-
12	52192 489	6	2 2 5	0 0 5	4 4 5	5 5 5	5 5 5
		12	0 0 5	0 0 5	1 1 5	5 5 5	0 0 5
		19	R 12	R 12	2 2 5	5 5 5	R 12
		26	-	-	1 1 5	4 4 5	-
		33	-	-	R 26	5 5 5	-
		42	-	-	-	5 5 5	-
		48	-	-	-	4 4 5	-
		54	-	-	-	5 5 5	-
		60	-	-	-	5 5 5	-
		72	-	-	-	4 4 5	-
		84	-	-	-	5 5 5	-

TABLE V - (CON'T)
ALUMINUM - BREAKWATER

Met. l System No.	Preparation		So. ven. Cleaned		MIL-M-10578		MIL-C-5541		MIL-A-8625		MIL-P-15328	
	System	Top- coat	Months Exposure	Score C/B U	Score C/B U	Sur.	Score C/B U	Sur.	Score C/B U	Sur.	Score C/B U	Sur.
13	Exp Epoxy	529	6	5 5 5	5 5 5	5	5 5 5	5	5 5 5	5	5 5 5	5
			12	1 1 5	0 0 5	5	5 5 5	5	5 5 5	5	1 1 5	5
			19	0 0 5	R 12		4 4 5	5	4 4 5	5	1 1 5	5
			26	0 0 5	-	-	4 4 5	5	4 4 5	5	0 0 5	5
			33	0 0 80	-	-	4 4 5	5	5 5 5	5	0 0 5	5
			42	R 33		-	5 5 5	5	5 5 5	5	R 33	
			48	-	-	-	5 5 5	5	5 5 5	5	-	-
			54	-	-	-	5 5 5	5	5 5 5	5	-	-
			60	-	-	-	4 4 5	5	5 5 5	5	-	-
			72	-	-	-	3 3 5	5	5 5 5	5	-	-
14	664	529	84	-	-	-	4 4 5	5	5 5 5	5	-	-
			6	5 5 5	5 5 5	5	5 5 5	5	5 5 5	5	5 5 5	5
			12	0 0 5	5 5 5	5	5 5 5	5	5 5 5	5	5 5 5	5
			19	0 0 83	2 2 5	5	4 4 5	5	4 4 5	5	0 0 5	5
			26	R 19		3 3 5	4 4 5	5	4 4 5	5	0 0 5	5
			33	-	3 3 5	5	4 4 5	5	5 5 5	5	R 26	
			42	-	3 3 5	5	5 5 5	5	5 5 5	5	-	-
			48	-	2 2 5	5	5 5 5	5	5 5 5	5	-	-
			54	-	R 17		3 3 5	5	5 5 5	5	-	-
			60	-	-	-	R 54		5 5 5	5	-	-
			72	-	-	-	-	-	5 5 5	5	-	-
			84	-	-	-	-	-	5 5 5	5	-	-
				-	-	-	-	-	-	-	-	-
				-	-	-	-	-	-	-	-	-

TABLE V - (CON'T)

ALUMINUM - BREAKWATER

Metal Preparation				Solvent Cleaned		MIL-M-10578		MIL-C-5541		MIL-A-8625		MIL-P-15328	
System No.	System		Months Exposure	Score		Score		Score		Score		Score	
	Primer coat	Top coat		C/B	U	C/B	U	C/B	U	C/B	U	C/B	U
15	11414 529		6	5	5	5	5	5	5	5	5	5	5
			12	0	0	5	5	5	5	5	5	2	2
			19	R 12		R 12		4	4	5	5	4	4
			26	-	-	-	-	3	3	5	5	4	4
			33	-	-	-	-	3	3	5	5	3	3
			42	-	-	-	-	4	4	5	5	2	2
			48	-	-	-	-	4	4	5	5	2	2
			54	-	-	-	-	4	4	5	5	R 48	
			60	-	-	-	-	4	4	5	5	-	-
			72	-	-	-	-	2	2	5	5	-	-
16	27316 529		84	-	-	-	-	3	3	5	5	-	-
			6	5	5	5	5	5	5	5	5	5	5
			12	5	5	5	5	5	5	5	5	5	5
			19	5	5	5	5	5	5	5	5	5	5
			26	4	4	5	5	4	4	5	5	4	4
			33	5	5	5	5	5	5	5	5	5	5
			42	5	5	5	5	5	5	5	5	5	5
			48	5	5	5	5	5	5	5	5	5	5
			54	5	5	5	5	5	5	5	5	5	5
			60	5	5	5	5	5	5	5	5	5	5
			72	5	5	5	5	5	5	5	5	5	5
			84	5	5	5	5	5	5	5	5	5	5
			6	5	5	5	5	5	5	5	5	5	5
			12	5	5	5	5	5	5	5	5	5	5
			19	5	5	5	5	5	5	5	5	5	5
			26	4	4	5	5	4	4	5	5	4	4
			33	5	5	5	5	5	5	5	5	5	5
			42	5	5	5	5	5	5	5	5	5	5
			48	5	5	5	5	5	5	5	5	5	5
			54	5	5	5	5	5	5	5	5	5	5
			60	5	5	5	5	5	5	5	5	5	5
			72	5	5	5	5	5	5	5	5	5	5
			84	5	5	5	5	5	5	5	5	5	5
			6	5	5	5	5	5	5	5	5	5	5
			12	5	5	5	5	5	5	5	5	5	5
			19	5	5	5	5	5	5	5	5	5	5
			26	4	4	5	5	4	4	5	5	4	4
			33	5	5	5	5	5	5	5	5	5	5
			42	5	5	5	5	5	5	5	5	5	5
			48	5	5	5	5	5	5	5	5	5	5

TABLE V - (CON'T)
ALUMINUM - BREAKWATER

Metal Preparation			Solvent Cleaned		MIL-M-10578		MIL-C-5541		MIL-A-8625		MIL-P-15328						
System No.	System		Months Exposure	Score		Score		Score		Score		Score					
	Primer coat	Top-coat		C/B	U	Sur.	C/B	U	Sur.	C/B	U	Sur.	C/B	U	Sur.		
17	23377	529	6	5	5	5	5	5	5	5	5	5	5	5	5		
			12	0	0	5	0	0	5	5	5	5	0	0	5		
			19	R 12		R 12		4	4	5	4	4	5	0	0	5	
			26	-	-	-	-	4	4	5	4	4	5	0	0	5	
			33	-	-	-	-	5	3	5	5	5	5	R 26			
			42	-	-	-	-	4	4	5	5	5	5	-	-	-	
			48	-	-	-	-	4	4	5	5	5	5	-	-	-	
			54	-	-	-	-	4	4	5	5	5	5	-	-	-	
			60	-	-	-	-	3	3	5	5	5	5	-	-	-	
18	485	529	72	-	-	-	-	4	4	5	5	5	5	-	-		
			84	-	-	-	-	4	4	5	5	5	5	-	-		
			6	2	2	5	5	5	5	5	5	5	5	5	5	5	
			12	0	0	5	1	1	5	5	5	5	5	5	5	5	
			19	0	0	5	0	0	5	4	4	5	3	3	5	4	5
			26	R 19		R 19		4	4	5	0	0	5	2	2	B4	
			33	-	-	-	-	4	4	5	1	1	5	R 26			
			42	-	-	-	-	5	5	5	R 33		-	-	-	-	
			48	-	-	-	-	4	4	5	-	-	-	-	-	-	
54	-	-	-	-	5	5	5	-	-	-	-	-	-				
60	-	-	-	-	5	5	5	-	-	-	-	-	-				
72	-	-	-	-	5	5	5	-	-	-	-	-	-				
84	-	-	-	-	5	5	5	-	-	-	-	-	-				

TABLE V:
ALUMINUM - RAIN FOREST.

Metal Preparation			Solvent Cleaned		MIL-M-10578		MIL-C-5541		MIL-A-8625		MIL-P-1532R				
System No.	System		Months Exposure	Score		Score		Score		Score		Score			
	Primer coat	Top-coat		C/B	U	C/B	U	C/B	U	C/B	U	C/B	U		
1	8585	529	6	5	5	5	5	5	5	5	5	5	5	5	
			12	R 6		5	5	5	5	5	5	5	5	5	5
			19	-	-	5	5	5	5	5	5	5	5	5	5
			26	-	-	5	5	5	5	5	5	5	5	5	5
			33	-	-	5	5	5	5	5	5	5	5	5	5
			42	-	-	5	5	5	5	5	5	5	5	5	5
			48	-	-	5	5	5	5	5	5	5	5	5	5
			54	-	-	5	5	5	5	5	5	5	5	5	5
			60	-	-	5	5	5	5	5	5	5	5	5	5
			72	-	-	5	5	5	5	5	5	5	5	5	5
2	8585	527	6	5	5	5	5	5	5	5	5	5	5	5	
			12	R 6		5	5	5	5	5	5	5	5	5	5
			19	-	-	5	5	5	5	5	5	5	5	5	5
			26	-	-	5	5	5	5	5	5	5	5	5	5
			33	-	-	5	5	5	5	5	5	5	5	5	5
			42	-	-	5	5	5	5	5	5	5	5	5	5
			48	-	-	5	5	5	5	5	5	5	5	5	5
			54	-	-	5	5	5	5	5	5	5	5	5	5
			60	-	-	5	5	5	5	5	5	5	5	5	5
			72	-	-	5	5	5	5	5	5	5	5	5	5
			84	-	-	5	5	5	5	5	5	5	5	5	
			6	5	5	5	5	5	5	5	5	5	5	5	5
			12	R 6		5	5	5	5	5	5	5	5	5	5
			19	-	-	5	5	5	5	5	5	5	5	5	5
			26	-	-	5	5	5	5	5	5	5	5	5	5
			33	-	-	5	5	5	5	5	5	5	5	5	5
			42	-	-	5	5	5	5	5	5	5	5	5	5
			48	-	-	5	5	5	5	5	5	5	5	5	5
			54	-	-	5	5	5	5	5	5	5	5	5	5
			60	-	-	5	5	5	5	5	5	5	5	5	5
			72	-	-	5	5	5	5	5	5	5	5	5	
			84	-	-	5	5	5	5	5	5	5	5	5	5
			6	5	5	5	5	5	5	5	5	5	5	5	5
			12	R 6		5	5	5	5	5	5	5	5	5	5
			19	-	-	5	5	5	5	5	5	5	5	5	5
			26	-	-	5	5	5	5	5	5	5	5	5	5
			33	-	-	5	5	5	5	5	5	5	5	5	5
			42	-	-	5	5	5	5	5	5	5	5	5	5
			48	-	-	5	5	5	5	5	5	5	5	5	5
			54	-	-	5	5	5	5	5	5	5	5	5	5
60	-	-	5	5	5	5	5	5	5	5	5	5			
72	-	-	5	5	5	5	5	5	5	5	5	5			
84	-	-	5	5	5	5	5	5	5	5	5	5			

TABLE VI - (CON'T)
ALUMINUM - RAIN FOREST

Metal Preparation			Solvent Cleaned	MIL-M-10578			MIL-C-5541			MIL-A-8625			MIL-P-15328		
System No.	System Primer coat Top- coat	Months Exposure		Score C/B	U	Sur.	Score C/B	U	Sur.	Score C/B	U	Sur.	Score C/B	U	Sur.
3	8585 489	6	5	5	5	5	5	5	5	5	5	5	5	5	5
		12	R 6			5	5	5	5	5	5	5	5	5	5
		19	-	-	-	5	5	5	5	5	5	5	5	5	5
		26	-	-	-	5	5	5	5	5	5	5	5	5	5
		33	-	-	-	5	5	5	5	5	5	5	5	5	5
		42	-	-	-	5	5	5	5	5	5	5	5	5	5
		48	-	-	-	5	5	5	5	5	5	5	5	5	5
		54	-	-	-	5	5	5	5	5	5	5	5	5	5
		60	-	-	-	5	5	5	5	5	5	5	5	5	5
		72	-	-	-	5	5	5	5	5	5	5	5	5	5
5	666 529	84	-	-	-	5	5	5	5	5	5	5	5	5	5
		6	5	5	5	5	5	5	5	5	5	5	5	5	5
		12	R 6			5	5	5	5	5	5	5	5	5	5
		19	-	-	-	5	5	5	5	5	5	5	5	5	5
		26	-	-	-	5	5	5	5	5	5	5	5	5	5
		33	-	-	-	5	5	5	5	5	5	5	5	5	5
		42	-	-	-	5	5	5	5	5	5	5	5	5	5
		48	-	-	-	5	5	5	5	5	5	5	5	5	5
		54	-	-	-	5	5	5	5	5	5	5	5	5	5
		60	-	-	-	5	5	5	5	5	5	5	5	5	5
72	-	-	-	5	5	5	5	5	5	5	5	5	5		
84	-	-	-	5	5	5	5	5	5	5	5	5	5		

TABLE VI - (CON'T)
ALUMINUM - RAIN FOREST

Metal Preparation			Solvent Cleaned		MIL-M-10578	MIL-C-5541	MIL-A-8625	MIL-P-15328		
System No.	System		Months Exposure	Score		Score		Score		
	Primer coat	Top-coat		C/B	U	C/B	U	C/B	U	
7	15930	529	6	5	5	5	5	5	5	5
			12	5	5	5	5	5	5	5
			19	5	5	5	5	5	5	5
			26	5	5	5	5	5	5	5
			33	5	5	5	5	5	5	5
			42	5	5	5	5	5	5	5
			48	5	5	5	5	5	5	5
			54	5	5	5	5	5	5	5
			60	5	5	5	5	5	5	5
			72	4	4	5	5	5	5	5
			84	5	5	5	5	5	5	5
			6	5	5	5	5	5	5	5
			12	5	5	5	5	5	5	5
			19	5	5	5	5	5	5	5
			26	5	5	5	5	5	5	5
			33	4	4	5	5	5	5	5
8	15930	527	42	5	5	5	5	5	5	5
			48	5	5	5	5	5	5	5
			54	5	5	5	5	5	5	5
			60	5	5	5	5	5	5	5
			72	5	5	5	5	5	5	5
			84	5	5	5	5	5	5	5
			6	5	5	5	5	5	5	5
			12	5	5	5	5	5	5	5
			19	5	5	5	5	5	5	5
			26	5	5	5	5	5	5	5
			33	4	4	5	5	5	5	5
			42	5	5	5	5	5	5	5
			48	5	5	5	5	5	5	5
			54	5	5	5	5	5	5	5
			60	5	5	5	5	5	5	5
			72	5	5	5	5	5	5	5
			84	5	5	5	5	5	5	5
			6	5	5	5	5	5	5	5
			12	5	5	5	5	5	5	5
			19	5	5	5	5	5	5	5
			26	5	5	5	5	5	5	5
			33	4	4	5	5	5	5	5
			42	5	5	5	5	5	5	5
			48	5	5	5	5	5	5	5
			54	5	5	5	5	5	5	5
			60	5	5	5	5	5	5	5
			72	5	5	5	5	5	5	5
			84	5	5	5	5	5	5	5
			6	5	5	5	5	5	5	5
			12	5	5	5	5	5	5	5
			19	5	5	5	5	5	5	5
			26	5	5	5	5	5	5	5
			33	4	4	5	5	5	5	5
			42	5	5	5	5	5	5	5
			48	5	5	5	5	5	5	5
			54	5	5	5	5	5	5	5
			60	5	5	5	5	5	5	5
			72	5	5	5	5	5	5	5
			84	5	5	5	5	5	5	5
			6	5	5	5	5	5	5	5
			12	5	5	5	5	5	5	5
			19	5	5	5	5	5	5	5
			26	5	5	5	5	5	5	5
			33	4	4	5	5	5	5	5
			42	5	5	5	5	5	5	5
			48	5	5	5	5	5	5	5
			54	5	5	5	5	5	5	5
			60	5	5	5	5	5	5	5
			72	5	5	5	5	5	5	5
			84	5	5	5	5	5	5	5
			6	5	5	5	5	5	5	5
			12	5	5	5	5	5	5	5
			19	5	5	5	5	5	5	5
			26	5	5	5	5	5	5	5
			33	4	4	5	5	5	5	5
			42	5	5	5	5	5	5	5
			48	5	5	5	5	5	5	5
			54	5	5	5	5	5	5	5
			60	5	5	5	5	5	5	5
			72	5	5	5	5	5	5	5
			84	5	5	5	5	5	5	5
			6	5	5	5	5	5	5	5
			12	5	5	5	5	5	5	5
			19	5	5	5	5	5	5	5
			26	5	5	5	5	5	5	5
			33	4	4	5	5	5	5	5
			42	5	5	5	5	5	5	5
			48	5	5	5	5	5	5	5
			54	5	5	5	5	5	5	5
			60	5	5	5	5	5	5	5
			72	5	5	5	5	5	5	5
			84	5	5	5	5	5	5	5
			6	5	5	5	5	5	5	5
			12	5	5	5	5	5	5	5
			19	5	5	5	5	5	5	5
			26	5	5	5	5	5	5	5
			33	4	4	5	5	5	5	5
			42	5	5	5	5	5	5	5
			48	5	5	5	5	5	5	5
			54	5	5	5	5	5	5	5
			60	5	5	5	5	5	5	5
			72	5	5	5	5	5	5	5
			84	5	5	5	5	5	5	5
			6	5	5	5	5	5	5	5
			12	5	5	5	5	5	5	5
			19	5	5	5	5	5	5	5
			26	5	5	5	5	5	5	5
			33	4	4	5	5	5	5	5
			42	5	5	5	5	5	5	5
			48	5	5	5	5	5	5	5
			54	5	5	5	5	5	5	5
			60	5	5	5	5	5	5	5
			72	5	5	5	5	5	5	5
			84	5	5	5	5	5	5	5
			6	5	5	5	5	5	5	5
			12	5	5	5	5	5	5	5
			19	5	5	5	5	5	5	5
			26	5	5	5	5	5	5	5
			33	4	4	5	5	5	5	5
			42	5	5	5	5	5	5	5
			48	5	5	5	5	5	5	5
			54	5	5	5	5	5	5	5
			60	5	5	5	5	5	5	5
			72	5	5	5	5	5	5	5
			84	5	5	5	5	5	5	5
			6	5	5	5	5	5	5	5
			12	5	5	5	5	5	5	5
			19	5	5	5	5	5	5	5
			26	5	5	5	5	5	5	5
			33	4	4	5	5	5	5	5
			42	5	5	5	5	5	5	5
			48	5	5	5	5	5	5	5
			54	5	5	5	5	5	5	5
			60	5	5	5	5	5	5	5
			72	5	5	5	5	5	5	5
			84	5	5	5	5	5	5	5
			6	5	5	5	5	5	5	5
			12	5	5	5	5	5	5	5
			19	5	5	5	5	5	5	5
			26	5	5	5	5	5	5	5
			33	4	4	5	5	5	5	5
			42	5	5	5	5	5	5	5
			48	5	5	5	5	5	5	5
			54	5	5	5	5	5	5	5
			60	5	5	5	5	5	5	5
			72	5	5	5	5	5	5	5
			84	5	5	5	5	5	5	5
			6	5	5	5	5	5	5	5
			12	5	5	5	5	5	5	5
			19	5	5	5	5	5	5	5
			26	5	5	5	5	5	5	5
			33	4	4	5	5	5	5	5
			42	5	5	5	5	5	5	5
			48	5	5	5	5	5	5	5
			54	5	5	5	5	5	5	5
			60	5	5	5	5	5	5	5
			72	5	5	5	5	5	5	5
			84	5	5	5	5	5	5	5
			6	5	5	5	5	5	5	5
			12	5	5	5	5	5	5	5
			19	5	5	5	5	5	5	5
			26	5	5	5	5	5	5	5
			33	4	4	5	5	5	5	5
			42	5	5	5	5	5	5	5
			48	5	5	5	5	5	5	5
			54	5	5	5	5	5	5	5
			60	5	5	5	5	5	5	5
			72	5	5	5	5	5	5	5
			84	5	5	5	5	5	5	5
			6	5	5	5	5	5	5	5
			12	5	5	5	5	5	5	5
			19	5	5	5	5	5	5	5
			26	5	5	5	5	5	5	5
			33	4	4	5	5	5	5	5
			42	5	5	5	5	5	5	5
			48	5	5	5	5	5	5	5
			54	5	5	5	5	5	5	5
			60	5	5	5	5	5	5	5
			72	5	5	5	5	5	5	5
			84	5	5	5	5	5	5	5
			6	5	5	5	5	5	5	5
			12	5	5	5	5	5	5	5
			19	5	5	5	5	5	5	5
			26	5	5	5	5	5	5	5
			33	4	4	5	5	5	5	5
			42	5	5	5	5	5	5	5
			48	5	5	5	5	5	5	5
			54	5	5	5	5	5	5	5
			60	5	5	5	5	5	5	5
			72	5	5	5	5	5	5	5
			84	5	5	5	5	5	5	5
			6	5	5	5	5	5	5	5
			12	5	5	5	5	5	5	5
			19	5	5	5	5	5	5	5
			26	5	5	5	5	5	5	5
			33	4	4	5	5	5	5	5
			42	5	5	5	5	5	5	5
			48	5	5	5	5	5	5	5
			54	5	5	5	5	5	5	5
			60	5	5	5	5	5	5	5
			72	5	5	5	5	5	5	5
			84	5	5	5	5	5	5	5
			6	5	5	5	5	5	5	5
			12	5	5	5	5	5	5	5
			19	5	5	5	5	5	5	5
			26	5	5	5	5	5	5	5
			33	4	4	5	5	5	5	5
			42	5	5	5	5	5	5	5
			48	5	5	5	5	5	5	5
			54	5	5	5	5	5	5	5
			60	5	5	5	5	5	5	5
			72	5	5	5	5	5	5	5
			84	5	5	5	5	5	5	5
			6	5	5	5	5	5	5	5
			12	5	5	5	5	5	5	5
			19	5	5	5	5	5	5	5
			26	5	5	5	5	5	5	5
			33	4	4	5	5	5	5	5
			42	5	5	5	5	5	5	5
			48	5	5	5	5	5	5	5
			54	5	5	5	5	5	5	5
			60	5	5	5	5	5	5	5
			72	5	5	5	5	5	5	

TABLE VI - (CON'T)
ALUMINUM - RAIN FOREST

ALUMINUM - RAIN FOREST													
Metal Preparation			Solvent Cleaned		MIL-M-10578	MIL-C-5541	MIL-A-8625	MIL-P-15328					
System No.	System		Months Exposure	Score		Score		Score		Sur.			
	Primer coat	Top-coat		C/B	U	C/B	U	C/B	U				
9	15930 489		6	5	5	5	5	5	5	5	5		
			12	5	5	5	5	5	5	5	5		
			19	4	4	5	3	3	5	5	5	5	
			26	3	3	C2-8	0	0	5	4	4	5	
			33	5	5	5	R 33		5	5	5	5	
			42	5	5	5	-	-	5	5	5	5	
			48	0	0	5	-	-	5	5	5	5	
			54	3	3	5	-	-	5	5	5	5	
			60	2	2	5	-	-	5	5	5	5	
			72	R 60		-	-	-	5	5	5	4	4
			84	-	-	-	-	-	5	5	5	5	5
10	52192 529		6	5	5	5	5	5	5	5	5	5	
			12	5	5	5	5	5	5	5	5	5	5
			19	1	1	5	0	0	5	4	4	5	5
			26	0	0	5	0	0	5	4	4	5	5
			33	R 26		R 26		4	4	5	5	R 26	
			42	-	-	-	-	-	5	5	5	-	-
			48	-	-	-	-	-	3	3	84	-	-
			54	-	-	-	-	-	4	4	5	-	-
			60	-	-	-	-	-	3	3	5	-	-
			72	-	-	-	-	-	0	0	5	-	-
			84	-	-	-	-	-	R 72		5	5	5

TABLE VI - (CON'T)

ALUMINUM - RAIN FOREST

Metal Preparation			Solvent Cleaned		MIL-M-10578	MIL-C-5541	MIL-A-8625	MIL-P-15328				
System No.	System		Months Exposure	Score		Score		Sur.				
	Primer coat	Top-coat		C/B	U	C/B	U					
11	52192	527	6	5	5	5	5	5	5			
			12	3	3	5	5	5	5			
			19	0	0	5	5	5	5			
			26	0	0	5	4	5	5			
			33	R 26		0	0	5	5	5		
			42	-	-	R 33		4	4	5	5	
			48	-	-	-	-	4	4	5	5	
			54	-	-	-	-	5	5	5	5	
			60	-	-	-	-	5	5	5	5	
			72	-	-	-	-	1	1	5	5	
12	52192	489	84	-	-	-	R 72		5	5		
			6	4	4	5	5	5	5	5	5	
			12	3	3	5	5	5	5	5	5	
			19	1	1	5	5	5	5	3	3	
			26	0	0	5	4	4	5	5	0	
			33	R 26		R 26		5	5	5	R 26	
			42	-	-	-	-	5	5	5	-	
			48	-	-	-	-	4	4	5	-	
			54	-	-	-	-	5	5	5	-	
			60	-	-	-	-	4	4	5	-	
12	52192	489	72	-	-	-	3	3	5	-		
			84	-	-	-	5	5	5	-		
			6	4	4	5	5	5	5	5	5	
			12	3	3	5	5	5	5	5	5	
			19	1	1	5	5	5	5	5	5	
			26	0	0	5	4	4	5	5	0	
			33	R 26		R 26		5	5	5	R 26	
			42	-	-	-	-	5	5	5	-	
			48	-	-	-	-	4	4	5	-	
			54	-	-	-	-	5	5	5	-	
12	52192	489	60	-	-	-	4	4	5	-		
			72	-	-	-	3	3	5	-		
			84	-	-	-	5	5	5	-		
			6	4	4	5	5	5	5	5	5	
			12	3	3	5	5	5	5	5	5	
			19	1	1	5	5	5	5	5	5	
			26	0	0	5	4	4	5	5	0	
			33	R 26		R 26		5	5	5	R 26	
			42	-	-	-	-	5	5	5	-	
			48	-	-	-	-	4	4	5	-	
12	52192	489	54	-	-	-	5	5	5	-		
			60	-	-	-	4	4	5	-		
			72	-	-	-	3	3	5	-		
			84	-	-	-	5	5	5	-		
			6	4	4	5	5	5	5	5	5	
			12	3	3	5	5	5	5	5	5	
			19	1	1	5	5	5	5	5	5	
			26	0	0	5	4	4	5	5	0	
			33	R 26		R 26		5	5	5	R 26	
			42	-	-	-	-	5	5	5	-	
12	52192	489	48	-	-	-	5	5	5	-		
			54	-	-	-	4	4	5	-		
			60	-	-	-	3	3	5	-		
			72	-	-	-	5	5	5	-		
			84	-	-	-	5	5	5	-		
			6	4	4	5	5	5	5	5	5	
			12	3	3	5	5	5	5	5	5	
			19	1	1	5	5	5	5	5	5	
			26	0	0	5	4	4	5	5	0	
			33	R 26		R 26		5	5	5	R 26	

TABLE VI - (CON'T)

ALUMINUM - RAIN FOREST

Metal Preparation		Solvent Cleaned		MIL-M-10578		MIL-C-5541		MIL-A-8625		MIL-P-15328	
System No.	System		Months Exposure	Score		Score		Score		Score	
	Primer	Top-coat		C/B	U	C/B	U	C/B	U	C/B	U
13	Exp. 529 Epoxy		6	5	5	5	5	5	5	5	5
			12	4	4	5	5	5	5	5	5
			19	1	1	5	5	5	5	3	3
			26	0	0	5	4	4	5	3	3
			33	R 26		4	4	4	5	3	3
			42	-	-	-	5	5	5	0	0
			48	-	-	-	4	4	5	0	0
			54	-	-	-	5	5	5	R 48	
			60	-	-	-	5	5	5	-	-
			72	-	-	-	3	3	5	-	-
14	664 529		84	-	-	-	4	4	5	-	-
			6	5	2	C2-4	5	5	5	5	5
			12	5	5	5	5	5	5	5	5
			19	-	-	-	5	5	5	4	4
			26	-	-	-	5	5	5	4	4
			33	-	-	-	5	5	5	R 26	
			42	-	-	-	5	5	5	-	-
			48	-	-	-	5	5	5	-	-
			54	-	-	-	5	5	5	-	-
			60	-	-	-	4	4	5	-	-
			72	-	-	-	5	5	5	-	-
			84	-	-	-	5	5	5	-	-
			6	5	5	5	5	5	5	5	5
			12	5	5	5	5	5	5	5	5
			19	4	4	5	5	5	5	4	4
			26	4	4	5	5	5	5	4	4
			33	5	5	5	5	5	5	R 26	
			42	5	5	5	5	5	5	-	-
			48	5	5	5	5	5	5	-	-
			54	4	4	5	5	5	5	-	-
			60	4	4	C4-8	5	5	5	-	-
			72	3	3	5	5	5	5	-	-
			84	5	5	5	5	5	5	-	-
			6	5	5	5	5	5	5	5	5
			12	5	5	5	5	5	5	5	5
			19	4	4	5	5	5	5	4	4
			26	4	4	5	5	5	5	4	4
			33	5	5	5	5	5	5	R 26	
			42	5	5	5	5	5	5	-	-
			48	5	5	5	5	5	5	-	-
			54	4	4	5	5	5	5	-	-
			60	4	4	C4-8	5	5	5	-	-
			72	3	3	5	5	5	5	-	-
			84	5	5	5	5	5	5	-	-

TABLE VI - (CON'T)
ALUMINUM - RAIN FOREST

Metal Preparation			Solvent Cleaned		MIL-M-10578		MIL-C-5541		MIL-A-8625		MIL-P-15328	
System No.	System		Months Exposure	Score C/B	U	Sur.	Score C/B	U	Sur.	Score C/B	U	Sur.
	Primer coat	Top-coat										
15	11414 529	6	5	5	5	5	5	5	5	5	5	5
		12	R 6		5	5	5	5	5	5	5	5
		19	-	-	1	1	5	5	5	5	2	2
		26	-	-	1	1	5	5	5	5	3	3
		33	-	-	1	1	5	5	5	5	3	3
		42	-	-	R 33		5	5	5	5	3	3
		48	-	-	-	-	5	5	5	5	4	4
		54	-	-	-	-	5	5	5	5	5	5
		60	-	-	-	-	5	5	5	5	4	4
		72	-	-	-	-	3	3	5	5	0	0
16	27316 529	84	-	-	-	-	5	5	5	3	3	R 60
		6	5	5	5	5	5	5	5	5	5	5
		12	5	5	5	5	5	5	5	5	5	5
		19	5	5	5	5	5	5	5	5	5	5
		26	5	5	5	5	5	5	5	5	4	4
		33	5	5	5	5	5	5	5	5	5	5
		42	5	5	5	5	5	5	5	5	4	4
		48	5	5	5	5	5	5	5	5	4	4
		54	5	5	5	5	5	5	5	5	5	5
		60	5	5	5	5	5	5	5	5	0	0
72	5	5	5	5	5	5	5	5	5	R 60		
84	5	5	5	5	5	5	5	5	5	5		

TABLE VI - (CON'T)
ALUMINUM - RAIN FOREST

Metal Preparation				Solvent Cleaned		MIL-M-10578		MIL-C-5541		MIL-A-8625		MIL-P-15328			
System No.	System		Months Exposure	Score		Score		Score		Score		Score			
	Primer coat	Top-coat		C/B	U	C/B	U	C/B	U	C/B	U	C/B	U		
17		23377 529	6	5	5	5	5	5	5	5	5	5	5		
			12	4	4	5	5	5	5	5	5	5	5		
			19	2	2	5	0	0	5	5	5	5	3	3	
			26	0	0	5	0	0	5	5	5	5	3	3	
			33	0	0	5	0	0	5	5	5	5	3	3	
			42	R 33		5	5	5	5	5	5	4	4	5	5
			48	-	-	-	-	-	4	4	5	5	3	3	5
			54	-	-	-	-	-	5	5	5	5	3	3	5
			60	-	-	-	-	-	4	4	5	4	4	5	5
			72	-	-	-	-	-	4	4	C48	4	4	5	-
84	-	-	-	-	-	5	5	5	5	5	5	-			
18		485 529	6	5	5	C2-8	5	5	5	5	5	5	5		
			12	5	5	C0-6	4	4	5	5	5	5	5	5	
			19	R 12		1	1	5	4	4	5	4	4	5	5
			26	-	-	0	0	5	4	4	5	4	4	5	5
			33	-	-	R 26		4	4	4	5	4	4	5	5
			42	-	-	-	-	-	5	5	5	3	3	5	5
			48	-	-	-	-	-	3	3	B3	4	4	5	5
			54	-	-	-	-	-	4	4	C48	5	5	5	5
			60	-	-	-	-	-	3	3	C2-8	4	4	5	5
			72	-	-	-	-	-	2	2	5	4	4	5	5
84	-	-	-	-	-	R 72		4	4	4	5	-			

TABLE VII

MAGNESIUM - BREAKWATER

Metal Preparation				MIL-H-45202				MIL-H-3171				MIL-P-15328										
System No.	System		Months Exposure	Type I Class C		Type II Class D		Type I		Type II		Type III		Type IV		Score						
	Primer coat	Top-coat		Score C/B	U Sur.	Score C/B	U Sur.	Score C/B	U Sur.	Score C/B	U Sur.	Score C/B	U Sur.	Score C/B	U Sur.	Score C/B	U Sur.					
1	15930 529		6	5	5	5	5	5	5	5	5	5	5	5	5	5	0	0	5			
			12	5	5	5	5	5	5	5	5	5	5	5	5	5	5	SR 6	5			
			19	4	4	5	4	4	5	4	4	5	5	5	5	5	5	-	-	5		
			26	4	4	5	4	4	B4	1	1	5	4	4	5	4	1	5	-	-	5	
			33	4	4	5	4	4	5	2	2	5	4	4	5	4	4	5	-	-	5	
			42	4	4	5	4	4	5	0	0	5	3	3	A4	4	4	5	-	-	R 33	
			48	4	4	5	4	4	5	SR 42	5	SR 42	5	4	4	5	4	4	5	-	-	-
			54	4	4	5	4	4	5	-	-	5	-	-	5	4	4	5	-	-	-	
			60	4	4	5	4	4	5	-	-	5	-	-	A4	4	4	5	-	-	-	
			72	3	3	5	3	3	5	-	-	A4	-	-	A4	4	4	5	-	-	-	
84	SR 72	5	4	4	B4	-	-	5	-	-	5	4	4	5	4	4	5	-	-	-		
2	15930 489		6	4	4	5	5	5	5	4	4	5	5	5	5	5	5	0	0	5		
			12	SR 6	5	5	5	5	5	SR 6	5	5	5	5	5	5	5	5	SR 6	5		
			19	-	-	5	4	4	B4	-	-	5	4	4	5	5	5	5	-	-	5	
			26	-	-	5	4	4	5	-	-	5	4	4	5	4	4	5	-	-	5	
			33	-	-	4	4	4	B3	-	-	B4	4	4	5	5	5	5	-	-	5	
			42	-	-	5	4	4	A4	-	-	5	4	4	A4	4	4	5	-	-	R 33	
			48	-	-	5	4	4	B4	-	-	B4	SR 42	B4	5	4	4	5	-	-	-	
			54	-	-	C4-8	4	4	B3	-	-	A4	-	-	A3	4	4	5	-	-	-	
			60	-	-	B4	SR 54	R 54	-	-	5	-	-	R 54	4	4	5	-	-	-		
			72	-	-	A4	-	-	-	-	B3	-	-	-	4	4	A4	-	-	-		
84	-	-	B3	-	-	-	-	B3	-	-	-	4	4	5	4	4	94	-	-			

TABLE VII - (CON'T)

MAGNESIUM -- BREAKWATER

MAGNESIUM - BREAKWATER										HIL-H-3171				HIL-P-15328						
Metal Preparation				HIL-N-45202				HIL-H-3171				HIL-P-15328								
System No.	System		Months Exposure	Type I Class C		Type II Class D		Type I		Type II		Type III		Type IV		Score				
	Primer coat	Top-coat		Score C/B	U	Score C/B	U	Score C/B	U	Score C/B	U	Score C/B	U	Score C/B	U	Score C/B	U	Sur.		
3			6	5	5	5	5	5	5	5	5	5	5	5	5	3	3	5		
			12	5	5	5	5	5	5	5	5	5	5	5	5	SR 6	5	5		
			19	5	5	5	5	5	4	4	5	5	5	5	5	-	-	5		
			26	4	4	5	4	4	4	4	5	4	4	5	5	-	-	5		
			33	4	4	5	5	5	4	4	5	5	5	5	5	-	-	5		
			42	4	4	5	5	5	4	4	5	3	3	A3	5	-	-	5		
		15930 527	48	4	4	5	4	4	5	3	3	5	4	4	5	-	-	R 33		
			54	4	4	5	5	5	4	4	5	SR 42	R 42	5	4	4	5	-		
			60	4	4	5	5	5	3	3	5	-	-	5	4	4	5	-		
			72	3	3	5	4	4	5	3	3	A4	5	3	3	A4	5	-		
4			84	4	4	84	4	4	5	4	4	84	5	4	4	5	-	-		
			6	5	5	5	5	5	2	2	5	5	5	5	5	5	0	0	5	
			12	5	5	5	5	5	SR 6	5	5	4	4	5	4	4	5	SR 6	5	
			19	3	3	5	4	4	5	-	5	SR 12	-	5	3	3	5	-	R 12	
			26	3	3	5	3	3	5	-	5	-	5	5	3	3	5	-	-	
			33	3	3	5	4	4	5	-	5	-	5	SR 26	5	1	1	5	-	
			42	3	3	A4	3	3	5	-	A4	-	A4	5	0	0	5	-	-	
		15930 22750	48	SR 42	5	SR 42	5	5	5	-	5	-	5	5	SR 42	5	SR 42	5	-	-
			54	-	-	5	-	-	5	-	A4	-	A4	5	-	-	5	-	-	
			60	-	-	5	-	-	5	-	5	-	5	5	-	-	5	-	-	
			72	-	-	5	-	-	5	-	5	-	5	5	-	-	5	-	-	
			84	-	-	84	-	-	84	-	B3	-	B3	5	-	-	5	-	-	
			6	5	5	5	5	5	2	2	5	5	5	5	5	5	5	0	0	5
			12	5	5	5	5	5	SR 6	5	5	4	4	5	4	4	5	SR 6	5	
			19	3	3	5	4	4	5	-	5	SR 12	-	5	3	3	5	-	-	
			26	3	3	5	3	3	5	-	5	-	5	5	3	3	5	-	-	
			33	3	3	5	4	4	5	-	5	-	5	SR 26	5	1	1	5	-	
			42	3	3	A4	3	3	5	-	A4	-	A4	5	0	0	5	-	-	
			48	SR 42	5	SR 42	5	5	5	-	5	-	5	5	SR 42	5	SR 42	5	-	-
			54	-	-	5	-	-	5	-	A4	-	A4	5	-	-	5	-	-	

TABLE VII - (CON'T)

MAGNESIUM - BREAKWATER																		
Metal Preparation			MIL-H-45202				MIL-H-3171				MIL-P-15328							
System No.	System		Months Exposure	Type I Class C		Type II Class D		Type I		Type II		Type III		Type IV		Score		
	Primer coat	Top-coat		Score C/B	U Sur.	Score C/B	U Sur.	Score C/B	U Sur.	Score C/B	U Sur.	Score C/B	U Sur.	Score C/B	U Sur.	C/B	U Sur.	
5	52192	530	6	3	3	5	4	4	5	3	3	5	4	4	5	5	5	5
			12	SR 6	5	SR 6	5	SR 6	5	SR 6	5	5	5	5	SR 6	5	SR 6	5
			19	-	5	-	5	-	5	-	5	-	5	4	4	5	-	5
			26	-	5	-	5	-	A2	-	5	-	5	3	3	5	-	5
			33	-	R 26	-	5	-	R 26	-	B4	4	4	5	-	5	-	5
			42	-	-	-	R 33	-	-	-	A3	4	4	5	-	5	-	5
			48	-	-	-	-	-	-	-	B3	4	4	5	-	5	-	5
			54	-	-	-	-	-	-	-	R 47	4	4	5	-	5	-	5
			60	-	-	-	-	-	-	-	-	4	4	5	-	5	-	5
			72	-	-	-	-	-	-	-	-	3	3	5	-	5	-	C4
84	-	-	-	-	-	-	-	-	-	R 72	5	-	5	-	5			
6	52192	489	6	3	3	5	3	3	5	3	3	5	5	5	5	4	4	5
			12	SR 6	5	SR 6	5	SR 6	5	SR 6	5	5	5	5	SR 6	5	SR 6	5
			19	-	5	-	5	-	B3	-	B4	4	4	5	-	5	-	5
			26	-	5	-	5	-	B3	-	B4	4	4	5	-	5	-	C0-8
			33	-	5	-	5	-	A2	-	A2	4	4	5	-	5	-	B4
			42	-	5	-	5	-	R 33	-	R 33	4	4	5	-	5	-	A4
			48	-	5	-	B1	-	-	-	-	4	4	5	-	5	-	A3
			54	-	5	-	A4	-	-	-	-	4	4	5	-	5	-	R 47
			60	-	5	-	5	-	-	-	-	4	4	5	-	5	-	-
			72	-	A4	-	A4	-	-	-	-	3	3	5	-	5	-	-
84	-	B4	-	B4	-	-	-	-	4	4	5	-	5	-	-			

TABLE VII - (CON'T)

MAGNESIUM - BREAKWATER

Metal Preparation				MIL-H-45202				MIL-H-3171				MIL-P-15328			
System No.	System Top-Primer coat	Months Exposure	Type I Class C		Type II Class D		Type I		Type II		Type III		Type IV		
			Score C/B	U	Score C/B	U	Score C/B	U	Score C/B	U	Score C/B	U	Score C/B	U	
7	52192 527	6	2	2	3	3	2	2	3	3	5	5	3	3	
		12	SR 6	5	SR 6	5	B4	SR 6	5	5	5	SR 6	5		
		19	-	5	-	5	-	B4	-	B3	4	4	-	5	
		26	-	5	-	5	-	B4	-	B3	3	3	-	5	
		33	-	5	-	5	-	5	-	A2	4	4	-	5	
		42	-	5	-	5	-	A4	-	R 33	4	4	-	5	
		48	-	5	-	5	-	B3	-	-	4	4	-	5	
		54	-	5	-	5	-	R 54	-	-	4	4	-	5	
		60	-	5	-	5	-	-	-	-	4	4	-	5	
		72	-	5	-	5	-	-	-	-	3	3	-	5	
8	52192 22750	84	-	5	-	5	-	-	-	-	4	4	-	5	
		6	2	2	3	3	2	2	2	2	5	5	0	0	
		12	SR 6	5	SR 6	5	SR 6	5	SR 6	5	4	4	SR 6	5	
		19	-	5	-	5	-	5	-	6	3	3	-	5	
		26	-	5	-	5	-	5	-	5	3	3	-	5	
		33	-	5	-	5	-	5	-	5	SR 26	5	-	5	
		42	-	5	-	5	-	A3	-	A4	-	5	-	A4	
		48	-	5	-	5	-	R 42	-	B4	-	5	-	B2	
		54	-	5	-	5	-	-	-	5	-	5	-	R 47	
		60	-	5	-	5	-	-	-	5	-	5	-	-	
		72	-	A4	-	A4	-	-	-	A4	-	5	-	-	
		84	-	B4	-	B3	-	-	-	R 72	-	5	-	-	

TABLE VII - (CON'T)

MAGNESIUM - BREAKWATER

System No.	Metal Preparation	System Top-coat	Months Exposure	MIL-N-45202			MIL-N-3171			MIL-P-15328		
				Type I Class C	Type II Class D	Type I Score C/B U Sur.	Type II Score C/B U Sur.	Type I Score C/B U Sur.	Type II Score C/B U Sur.	Type III Score C/B U Sur.	Type IV Score C/B U Sur.	Type V Score C/B U Sur.
9	8585	529	6	5 5 5	5 5 5	5 5 B3	5 5 A4	5 5 A4	5 5 A4	5 5 5	3 3 5	5
			12	5 5 5	5 5 5	SR 6 B2	SR 6 B3	SR 6 B3	SR 6 B3	5 5 5	SR 6 5	5
			19	4 4 5	4 4 5	- R 12	- R 12	- R 12	- R 12	4 4 5	- B2	5
			26	4 4 5	4 4 5	-	-	-	-	4 4 5	- R 19	5
			33	4 4 5	4 4 5	-	-	-	-	4 4 A4	-	5
			42	4 4 5	4 4 5	-	-	-	-	4 4 5	-	5
			48	4 4 5	4 4 5	-	-	-	-	4 4 5	-	5
			54	4 4 5	4 4 5	-	-	-	-	4 4 5	-	5
			60	4 4 B4	4 4 B4	-	-	-	-	4 4 B4	-	A4
			72	3 3 A4	4 4 A4	-	-	-	-	3 3 A4	-	A4
10	8585	489	84	4 4 B4	4 4 B3	-	-	-	-	4 4 B3	-	B4
			6	5 5 5	5 5 5	5 5 B3	5 5 5	5 5 5	5 5 5	5 5 5	0 0 A4	A4
			12	5 5 5	5 5 5	SR 6 B2	SR 6 B3	SR 6 B3	SR 6 B3	5 5 5	SR 6 5	5
			19	5 5 5	5 5 5	- R 12	- R 12	- R 12	- R 12	3 3 5	- B3	B3
			26	4 4 5	4 4 5	-	-	-	-	4 4 5	- A3	A3
			33	5 5 5	5 5 5	-	-	-	-	4 4 5	- B2	B2
			42	4 4 5	5 5 5	-	-	-	-	4 4 5	- R 33	R 33
			48	4 4 5	4 4 5	-	-	-	-	4 4 5	-	-
			54	4 4 5	4 4 A4	-	-	-	-	4 4 A4	-	-
			60	4 4 5	4 4 B4	-	-	-	-	4 4 5	-	-
			72	3 3 5	3 3 5	-	-	-	-	4 4 5	-	-
			84	4 4 5	4 4 B3	-	-	-	-	4 4 5	-	-

TABLE VII - (CON'T)

MAGNESIUM - BREAKWATER

Metal Preparation			HIL-M-45202				HIL-M-3171				HIL-P-15328			
System No.	System Primer coat Top-coat	Months Exposure	Type I Class C		Type II Class D		Type I		Type II		Type III		Type IV	
			Score C/B	U	Score C/B	U	Score C/B	U	Score C/B	U	Score C/B	U	Score C/B	U
11	8585 527	6	5	5	5	5	4	4	5	5	5	5	5	5
		12	5	5	5	5	SR 6	B2	SR 6	B2	5	5	5	B3
		19	5	5	5	5	-	R 12	-	R 12	5	5	4	B4
		26	4	4	5	4	-	-	-	-	3	3	4	B2
		33	5	5	5	5	-	-	-	-	3	3	3	B1
		42	4	4	5	4	-	-	-	-	SR 33	R 33	SR 33	R 33
		48	4	4	5	4	-	-	-	-	-	-	-	-
		54	4	4	5	4	-	-	-	-	-	-	-	-
		60	4	4	5	4	-	-	-	-	-	-	-	-
		72	4	4	A4	4	-	-	-	-	-	-	-	-
12	8585 22750	84	4	4	B4	4	-	-	-	-	-	-	-	-
		6	5	5	5	5	5	5	5	5	5	5	5	5
		12	5	5	5	5	5	5	5	5	5	5	5	5
		19	5	5	5	5	5	5	5	5	5	5	5	5
		26	3	3	5	4	3	3	3	3	3	3	3	3
		33	5	5	5	5	4	4	4	4	4	4	5	5
		42	4	4	5	4	3	3	3	3	3	3	3	3
		48	4	4	5	4	4	4	4	4	4	4	4	4
		54	4	4	5	4	4	4	4	4	4	4	4	4
		60	4	4	5	4	4	4	4	4	4	4	4	4
		72	3	3	A4	4	3	3	3	3	3	3	3	3
		84	4	4	B4	4	3	3	3	3	3	3	3	3
			5	5	5	5	5	5	5	5	5	5	5	5
			5	5	5	5	5	5	5	5	5	5	5	5
			5	5	5	5	5	5	5	5	5	5	5	5
			5	5	5	5	5	5	5	5	5	5	5	5
			5	5	5	5	5	5	5	5	5	5	5	5
			5	5	5	5	5	5	5	5	5	5	5	5
			5	5	5	5	5	5	5	5	5	5	5	5
			5	5	5	5	5	5	5	5	5	5	5	5

TABLE VII - (CON'T)

Metal Preparation			MAGNESIUM - BREAKWATER										MIL-P-15328						
			MIL-M-45202				MIL-M-3171												
System No.	System Top-coat Primer coat	Months Exposure	Type I Class C		Type II Class D		Type I		Type II		Type III		Type IV		Score C/B U Sur.				
			Score C/B	U Sur.	Score C/B	U Sur.	Score C/B	U Sur.	Score C/B	U Sur.	Score C/B	U Sur.	Score C/B	U Sur.	Score C/B	U Sur.			
13	27316 529	6	5	5	5	5	5	5	5	A3	5	5	A4	5	5	5	3	3	5
		12	5	5	5	5	5	5	5	A2	SR 6	A4		5	5	5	SR 6	5	5
		19	4	4	5	5	5	5	-	B2	-	B3		5	5	5	-	-	5
		26	4	4	5	4	4	5	-	R 19	-	C3		4	4	5	-	-	5
		33	4	4	5	4	4	5	-	-	-	B4		4	4	5	-	-	5
		42	4	4	5	4	4	5	-	-	-	A4		4	4	5	-	-	R 33
		48	4	4	5	4	4	5	-	-	-	B4		4	4	5	-	-	-
		54	4	4	5	5	5	A4	-	-	-	B4		4	4	5	-	-	-
		60	4	4	5	4	4	B4	-	-	-	R 54		4	4	5	-	-	-
		72	4	4	5	4	4	A4	-	-	-	-		4	4	A4	-	-	-
14	23377 529	84	4	4	5	4	4	B4	-	-	-	-		4	4	A4	-	-	-
		6	5	5	5	5	5	5	5	5	5	5	5	5	5	5	4	4	5
		12	5	5	5	5	5	5	5	A4	5	5	5	5	5	5	SR 6	5	5
		19	4	4	5	5	5	5	5	5	5	5	B2	4	4	5	-	-	5
		26	4	4	5	4	4	5	4	4	5	5	R 19	4	4	5	4	4	5
		33	4	4	5	4	4	5	4	4	5	5	-	4	4	5	5	5	5
		42	4	4	5	4	4	5	4	4	A4	-	-	4	4	5	4	4	A4
		48	4	4	5	4	4	5	4	4	5	-	-	4	4	5	4	4	5
		54	4	4	5	4	4	5	4	4	5	-	-	4	4	5	4	4	5
		60	4	4	5	4	4	5	4	4	B4	-	-	4	4	5	4	4	5
72	3	3	5	4	4	5	4	4	A4	-	-	4	4	5	-	-	-		
84	4	4	5	4	4	5	4	4	B4	-	-	4	4	5	4	4	5		

TABLE VII - CON'T)

MAGNESIUM - BREAKWATER

MAGNESIUM - BREAKWATER										MIL-H-3171				MIL-P-15328			
Metal Preparation			MIL-H-45202				MIL-H-3171				MIL-P-15328						
System No.	System Top- Primer coat	Months Exposure	Type I Class C		Type II Class D		Type I Score		Type II Score		Type III Score		Type IV Score		Score		
			C/B	U	Sur.	C/B	U	Sur.	C/B	U	Sur.	C/B	U	Sur.	C/B	U	Sur.
15	Exp. 529 Epoxy	6	5	5	5	5	5	5	5	5	5	5	5	5	2	2	5
		12	5	5	5	5	5	5	5	5	5	5	5	5	SR 6	5	5
		19	5	5	5	5	5	5	5	5	5	4	4	5	-	-	5
		26	4	4	5	4	4	5	4	4	5	4	4	5	-	-	5
		33	4	4	5	4	4	5	4	4	5	4	4	5	-	-	5
		42	4	4	5	4	4	5	4	4	5	4	4	5	-	-	P. 33
		48	4	4	5	4	4	5	4	4	5	4	4	5	-	-	-
		54	4	4	5	4	4	5	4	4	5	4	4	5	-	-	-
		60	4	4	5	4	4	5	4	4	5	4	4	5	-	-	-
		72	4	4	5	4	4	5	4	4	5	3	2	5	-	-	-
84	4	4	5	4	4	5	4	4	5	4	4	5	-	-	-		

TABLE VIII

MAGNESIUM - RAIN FOREST

MAGNESIUM - RAIN FOREST.																		
Metal Preparation				MIL-N-45202				MIL-N-3171				MIL-P-15328						
System No.	System Top-coat Primer coat	Months Exposure	Type I Class C		Type II Class D		Type I		Type II		Type III		Type IV		Score			
			Score C/B	U	Score C/B	U	Score C/B	U	Score C/B	U	Score C/B	U	Score C/B	U	Score C/B	U		
1	15930 529	6	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	
		12	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	
		19	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	
		26	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	
		33	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	
		42	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	
		48	4	4	5	5	5	5	5	5	5	5	5	5	5	5	5	
		54	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	
		60	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	
		72	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	
2	15930 489	84	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	
		6	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	
		12	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	
		19	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	
		26	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	
		33	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	
		42	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	
		48	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	
		54	R 48	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
		60	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
72	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-		
84	-	-	-	-	-	-	3	3	4	4	-	-	-	-	-	-		

MAGNESIUM - RAIN FOREST

MAGNESIUM - RAIN FOREST						MIL-M-3171	MIL-P-15328
Metal Preparation		MIL-H-49202		MIL-M-3171			
System No.	System Top-coat Primer coat	Months Exposure	Type I	Type II	Type III	Type IV	Score C/B U Sur.
			Class C C/B U Sur.	Class D C/B U Sur.	Score C/B U Sur.	Score C/B U Sur.	
3	15930 527	6	5 5 5	5 5 5	5 5 5	5 5 5	5 5 5
		12	5 5 5	5 5 5	5 5 5	5 5 5	5 5 5
		19	5 5 5	5 5 5	5 5 5	5 5 5	5 5 5
		26	4 4 5	5 5 5	5 5 5	5 5 5	5 5 5
		33	5 5 5	5 5 5	5 5 5	5 5 5	5 5 5
		42	5 5 5	5 5 5	5 5 5	5 5 5	5 5 5
		48	5 5 5	5 5 5	5 5 5	5 5 5	5 5 5
		54	5 5 5	5 5 5	5 5 5	5 5 5	5 5 5
		60	5 5 5	5 5 5	5 5 5	5 5 5	5 5 5
		72	4 4 5	5 5 5	5 5 5	5 5 5	5 5 5
4	15930 22750	6	5 5 5	5 5 5	5 5 5	5 5 5	5 5 5
		12	5 5 5	5 5 5	5 5 5	5 5 5	5 5 5
		19	5 5 5	5 5 5	5 5 5	5 5 5	5 5 5
		26	4 4 5	5 5 5	5 5 5	5 5 5	5 5 5
		33	5 5 5	5 5 5	5 5 5	5 5 5	5 5 5
		42	5 5 5	5 5 5	5 5 5	5 5 5	5 5 5
		48	5 5 5	5 5 5	5 5 5	5 5 5	5 5 5
		54	5 5 5	5 5 5	5 5 5	5 5 5	5 5 5
		60	5 5 5	5 5 5	5 5 5	5 5 5	5 5 5
		72	5 5 5	5 5 5	5 5 5	5 5 5	5 5 5
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TABLE VIII - (CON'T)

MAGNESIUM - RAIN FOREST															MIL-P-15328		
Metal Preparation			MIL-M-45202				MIL-M-3171										
System No.	System Top-coat Primer coat	Months Exposure	Type I Class C		Type II Class D		Type I		Type II		Type III		Type IV		Score C/B U Sur.		
			Score C/B	U Sur.	Score C/B	U Sur.	Score C/B	U Sur.	Score C/B	U Sur.	Score C/B	U Sur.	Score C/B	U Sur.	Score C/B	U Sur.	
5	52192 529	6	5	5	5	5	5	5	5	5	5	5	5	5	5	5	
		12	5	5	5	5	5	5	5	5	5	5	5	5	5	5	
		19	5	5	5	5	5	5	5	5	5	5	5	5	5	5	
		26	5	5	5	5	5	5	5	5	5	5	5	5	5	5	
		33	5	5	5	5	5	5	5	5	5	5	5	5	5	5	
		42	5	5	5	5	5	5	5	5	5	5	5	5	5	5	
		48	5	5	5	5	5	5	5	5	5	5	5	5	5	5	
		54	5	5	5	5	5	5	5	5	5	5	5	5	5	5	
		60	5	5	5	5	5	5	5	5	5	5	5	5	5	5	
		72	5	5	5	5	5	5	5	5	5	5	5	5	5	5	
84	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5		
6	52192 489	6	5	5	5	5	5	5	5	5	5	5	5	5	5	5	
		12	5	5	5	5	5	5	5	5	5	5	5	5	5	5	
		19	5	5	5	5	5	5	5	5	5	5	5	5	5	5	
		26	5	5	5	5	5	5	5	5	5	5	5	5	5	5	
		33	5	5	5	5	5	5	5	5	5	5	5	5	5	5	
		42	5	5	5	5	5	5	5	5	5	5	5	5	5	5	
		48	5	5	5	5	5	5	5	5	5	5	5	5	5	5	
		54	5	5	5	5	5	5	5	5	5	5	5	5	5	5	
		60	5	5	5	5	5	5	5	5	5	5	5	5	5	5	
		72	5	5	5	5	5	5	5	5	5	5	5	5	5	5	
84	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5		

MAGNESIUM - RAIN FOREST

[illegible]

TABLE VIII - (CON'T)

MAGNESIUM - RAIN FOREST

Metal Preparation		HIL-M-45202			HIL-M-3171			HIL-P-15328		
System No.	System Top-coat Primer	Months Exposure	Type I Class C		Type II Class D		Type I Score C/B U Sur.	Type II Score C/B U Sur.		Type IV Score C/B U Sur.
			Score C/B U	Sur.	Score C/B U	Sur.		Score C/B U	Sur.	
9	8585 529	6	5	5	5	5	5	5	5	5
		12	5	5	5	5	5	5	5	5
		19	5	5	5	5	5	5	5	5
		26	5	5	5	5	5	5	5	5
		33	5	5	5	5	5	5	5	5
		42	5	5	5	5	5	5	5	5
		48	5	5	5	5	5	5	5	5
		54	5	5	5	5	5	5	5	5
		60	5	5	5	5	5	5	5	5
		72	5	5	5	5	5	5	5	5
10	8585 489	84	5	5	5	5	5	5	5	5
		6	5	5	5	5	5	5	5	5
		12	5	5	5	5	5	5	5	5
		19	5	5	5	5	5	5	5	5
		26	5	5	5	5	5	5	5	5
		33	5	5	5	5	5	5	5	5
		42	5	5	5	5	5	5	5	5
		48	5	5	5	5	5	5	5	5
		54	5	5	5	5	5	5	5	5
		60	5	5	5	5	5	5	5	5
		72	5	5	5	5	5	5	5	5
		84	5	5	5	5	5	5	5	5

MAGNESIUM - RAIN FOREST

Metal Preparation			HIL-H-45202			MAGNESIUM - RAIN FOREST												HIL-M-3171			HIL-P-15328		
System No.	System Top-coat Primer coat	Months Exposure	Type I Class C			Type II Class D			Type I			Type II			Type III			Type IV			Score		
			Score C/B	U	Sur.	Score C/B	U	Sur.	Score C/B	U	Sur.	Score C/B	U	Sur.	Score C/B	U	Sur.	Score C/B	U	Sur.	Score C/B	U	Sur.
11	8585 527	6	5	5	5	5	5	5	5	5	5	CI-8	5	5	5	5	5	5	5	5	5	5	5
		12	5	5	5	5	5	5			R 6	5	5	5	5	5	5	5	5	5	5	5	
		19	5	5	5	5	5	5	-	-	-	5	5	5	5	5	5	5	5	5	5	5	
		26	5	5	5	5	5	5	-	-	-	5	5	5	5	5	5	5	5	5	5	5	
		33	5	5	5	5	5	5	-	-	-	5	5	5	5	5	5	5	5	5	5	5	
		42	5	5	5	5	5	5	-	-	-	5	5	5	5	5	5	5	5	5	5	5	
		48	5	5	5	5	5	5	-	-	-	5	5	5	5	5	5	5	5	5	5	5	
		54	5	5	5	5	5	5	-	-	-	5	5	5	5	5	5	5	5	5	5	5	
		60	5	5	5	5	5	5	-	-	-	5	5	5	5	5	5	5	5	5	5	5	
72	5	5	5	5	5	5	-	-	-	5	5	5	5	5	5	5	5	5	5	5			
84	5	5	5	5	5	5	-	-	-	5	5	5	5	5	5	5	5	5	5	5			
12	8585 22750	6	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	
		12	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	
		19	5	5	5	5	5	5			R 12	5	5	5	5	5	5	5	5	5	5	5	
		26	5	5	5	5	5	5	-	-	-	5	5	5	5	5	5	5	5	5	5	5	
		33	5	5	5	5	5	5	-	-	-	5	5	5	5	5	5	5	5	5	5	5	
		42	5	5	5	5	5	5	-	-	-	5	5	5	5	5	5	5	5	5	5	5	
		48	5	5	5	5	5	5	-	-	-	5	5	5	5	5	5	5	5	5	5	5	
		54	5	5	5	5	5	5	-	-	-	5	5	5	5	5	5	5	5	5	5	5	
		60	5	5	5	5	5	5	-	-	-	5	5	5	5	5	5	5	5	5	5	5	
72	5	5	5	5	5	5	-	-	-	5	5	5	5	5	5	5	5	5	5	5			
84	5	5	5	5	5	5	-	-	-	5	5	5	5	5	5	5	5	5	5	5			

TABLE VIII - (CON'T)

MAGNESIUM - RAIN FOREST																		
Metal Preparation				MIL-H-45202				MIL-M-3171				MIL-P-15328						
System No.	System		Months Exposure	Type I Class C		Type II Class D		Type I		Type II		Type III		Type IV		Score		
	Primer coat	Top-coat		Score C/B	U Sur.	Score C/B	U Sur.	Score C/B	U Sur.	Score C/B	U Sur.	Score C/B	U Sur.	Score C/B	U Sur.	Score C/B	U Sur.	
13	27316	529	6	5	5	5	5	5	5	5	5	5	5	5	5	5	5	
			12	5	5	5	5	5	5	5	5	5	5	5	5	5	5	
			19	R 12														
			26	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
			33	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
			42	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
			48	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
			54	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
14	23377	529	60	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
			72	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
			84	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
			6	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5
			12	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5
			19	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5
			26	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5
			33	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5
			42	5	5	5	5	5	5	5	5	5	5	5	5	5	5	
			48	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5
			54	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5
			60	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5
			72	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5
			84	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5
				5	5	5	5	5	5	5	5	5	5	5	5	5	5	5
				5	5	5	5	5	5	5	5	5	5	5	5	5	5	5

TABLE VIII - (CON'T)

Metal Preparation			MIL-M-45202				MIL-M-3171				MIL-P-15328						
System No.	System		Months Exposure	Type I Class C		Type II Class D		Type I		Type II		Type III		Type IV		Score	
	Primer coat	Top-		Score C/B U	Sur.	Score C/B U	Sur.	Score C/B U	Sur.	Score C/B U	Sur.	Score C/B U	Sur.	Score C/B U	Sur.	C/B	U
15	Exp 529 Epoxy		6	5	5	5	5	5	5	5	5	5	5	5	5	5	5
			12	5	5	5	5	5	5	5	5	5	5	5	5	5	5
			19	5	5	5	5	5	5	5	5	5	5	5	5	5	5
			26	5	5	5	5	5	5	5	5	5	5	5	5	5	5
			33	5	5	5	5	5	5	5	5	5	5	5	5	5	5
			42	5	5	5	5	5	5	5	5	5	5	5	5	5	5
			48	5	5	5	5	5	5	5	5	5	5	5	5	5	5
			54	5	5	5	5	5	5	5	5	5	5	5	5	5	5
			60	5	5	5	5	5	5	5	5	5	5	5	5	5	5
	72	5	5	5	5	5	5	5	5	5	5	5	5	3	3	5	
	84	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	

TABLE IX
ALUMINUM (MONTHS TO FAILURE) 7 YEARS EXPOSURE AT BREAKWATER

Surface Preparation	Solvent Cleaned		MIL-M-10578		MIL-C-5541		MIL-A-8625		MIL-P-15328	
	Score	Surface	Score	Surface	Score	Surface	Score	Surface	Score	Surface
Primer Topcoat										
8585 529	--	6	26	--	--	--	--	--	--	--
527	--	6	--	--	--	--	--	--	42	--
489	--	6	72	--	--	--	--	--	--	6
666 529	19	--	19	--	--	--	--	--	19	--
15930 529	12	--	19	--	--	--	--	--	26	--
527	19	--	--	48	--	--	--	--	--	--
489	19	--	19	--	--	--	--	--	19	--
52192 529	6	--	6	--	6	--	--	--	6	--
527	6	--	6	--	19	--	--	--	19	--
489	6	--	6	--	12	--	--	--	12	--
Exp. Epoxy 529	12	33	12	--	--	--	--	--	12	--
664 529	12	6	19	--	54	--	--	--	19	--
11414 529	12	6	12	--	26	--	33	--	12	--
27316 529	--	--	--	--	--	--	--	--	26	--
23377 529	12	--	12	--	--	--	--	--	12	--
485 529	12	--	12	--	--	--	19	--	26	--
Number Satisfactory After 7 Years Exposure - 16 Systems										
	1		2		11		14		2	

TABLE X
ALUMINUM (MONTHS TO FAILURE) 7 YEARS EXPOSURE AT RAIN FOREST

Surface Preparation	Solvent Cleaned		MIL-M-10578		MIL-C-5541		MIL-A-8625		MIL-P-15328	
	Score	Surface	Score	Surface	Score	Surface	Score	Surface	Score	Surface
Primer Topcoat										
8585	529	--	6	--	--	--	--	--	--	6
	527	--	6	--	--	--	--	--	--	6
	489	--	6	--	--	--	--	--	--	6
666	529	--	6	--	--	--	--	--	--	--
15390	529	--	--	--	--	--	--	--	--	--
	527	--	60	--	--	--	--	--	--	--
	489	48	--	26	--	--	--	--	--	--
52192	529	19	--	19	--	60	--	--	19	--
	527	12	--	12	--	72	--	--	--	--
	489	12	--	19	--	--	--	--	19	--
Exp. Epoxy	529	19	--	19	--	--	--	--	19	--
664	529	--	6	--	--	--	--	--	--	19
11414	529	--	6	--	--	--	--	72	19	--
27316	529	--	--	12	--	12	--	--	60	--
23377	529	19	--	19	--	--	--	--	19	--
485	529	--	6	--	48	48	--	--	60	--

Number Satisfactory After 7 Years Exposure - 16 Systems

	2	6	12	15	5
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TABLE XI

ALUMINUM SYSTEMS RATED 4 OR BETTER AT BOTH SITES AFTER 7 YEARS

Surface Preparation		Solvent Cleaned	MIL-M-10578	MIL-C-5541	MIL-A-8625	MIL-P-15328
Primer	Topcoat					
8585	529			X	X	
	527		X	X	X	
	489			X	X	
666	529			X	X	
15930	529			X	X	
	527			X	X	X
	489			X	X	
52192	529				X	
	527				X	
	489				X	
Exp. Epoxy	529			X	X	
664	529				X	
11414	529					
27316	529	X			X	
23377	529			X	X	
485	429					
Total (16 Systems)		1	1	9	14	1

TABLE XII

MAGNESIUM (MONTHS TO FAILURE) 7 YEARS EXPOSURE AT BREAKWATER											
MIL-M-45202				MIL-M-3171				MIL-P-15328			
Pretreatment	Type I Class C	Type II Class D	Type I Chrome Pickle	Type II Sealed Chrome Pickle	Type III Dichromate	Type IV Galvanic Anodize	Wash Primer (1/2 Acid)				
System	Score	Sur.	Score	Sur.	Score	Sur.	Score	Sur.	Score	Sur.	Score
Primer Topcoat											
15930	72	--	26	--	42	--	--	--	6	33	
489	6	--	--	54	48	--	--	--	6	33	
527	--	--	--	--	19	--	--	--	6	33	
22750	19	--	6	--	19	--	19	--	6	12	
52192	6	26	6	12	12	42	72	--	6	--	
489	6	--	6	6	19	33	--	--	6	48	
527	6	--	6	6	48	19	--	--	6	--	
22750	6	--	6	6	42	--	19	--	6	48	
8585	--	--	--	--	6	12	--	--	6	--	
489	--	--	--	--	6	12	--	--	6	19	
527	--	--	--	--	6	12	26	--	6	--	
22750	--	--	72	84*	72	--	72	--	6	54	
27316	--	--	--	--	6	54	--	--	6	33	
23377	--	--	--	--	--	19	--	--	12	42	
Exp. Epoxy	--	--	--	--	--	84*	--	--	6	33	
Number Satisfactory After 7 Years Exposure - 15 Systems											
	8	9	.	3	2*	10	.	6	0		

*Rated 3 or less at last inspection. Final rating will depend on rating during next inspection

TABLE XIII

MAGNESIUM (MONTHS TO FAILURE) 7 YEARS EXPOSURE AT RAIN FOREST											
MIL-M-45202			MIL-M-3171			MIL-P-15328					
Pretreatment	Type I Class C	Type II Class D	Type I Chrome Pickle	Type II Sealed Chrome Pickle	Type III Dichromate	Type IV Galvanic Anodize	Wash Primer (1/2 Acid)				
System	Score	Sur.	Score	Sur.	Score	Sur.	Score	Sur.	Score	Sur.	Score
Primer Topcoat	Score	Sur.	Score	Sur.	Score	Sur.	Score	Sur.	Score	Sur.	Score
15930	529	--	--	--	--	--	--	--	--	--	12
	489	--	72	--	--	26	--	--	--	--	6
	527	--	--	--	--	--	--	--	--	--	--
	22750	--	--	--	--	--	--	--	--	--	72
52192	529	--	--	--	--	--	--	--	--	--	60
	489	--	--	--	--	--	--	--	--	--	--
	527	--	--	--	--	--	--	--	--	--	--
	22750	--	--	--	--	--	--	--	48	--	--
8585	529	--	--	12	--	--	--	--	--	--	12
	489	--	--	6	--	--	--	--	--	--	12
	527	--	--	6	--	--	--	--	--	--	--
	22750	--	--	12	--	--	--	--	--	--	6
27316	529	--	12	--	12	--	--	12	--	--	12
23377	529	--	--	--	--	--	--	--	--	--	--
Exp. Epoxy	529	--	--	--	--	--	--	--	--	--	--
Number Satisfactory After 7 Years Exposure - 15 Systems											
	13	14	9	14	9	13	6				

TABLE XIV

Pretreatment		MIL-M-45202		MIL-M-3171		MIL-P-15328		
System	Topcoat	Type I Class C	Type II Class D	Type I Chrome Pickle	Type II Sealed Chrome Pickle	Type III Dichromate	Type IV Galvanic Anodize	Wash Primer 1/2 Acid
15930	529		X			X	X	
	489							
	527	X	X	X		X	X	
	22750							
52192	529					X		
	489					X		
	527							
	22750							
8585	529	X	X					
	489	X	X					
	527	X	X		X*			
	22750	X	X					
27316	529							
23377	529	X	X	X		X	X	
Exp. Epoxy	529	X	X	X	X*	X	X	
Total (15 Systems)		7	8	3	0 + 2*	6	4	0

*Rated 3 or less at last inspection. Final rating will depend on rating during next inspection.